CONDITIONS	SUBSTRATES		ACCESSORIES	INSTALLATION		
LAYING CONDITIO	NS					
SUBSTRATE EVENNESS	Flatness requirement: < 5 mm / 2 metre ruler and < 1 mm / 20 cm ruler	Flat, cle	an, sound, dry and solid substrate.			
STORAGE	At least 24 hours prior to installation	Store the floor covering in the room where it is going to be laid.				
LAYING TEMPERATURE	+ 15°C < T < + 26°C	Ideally 20°C.				
DIRECT SUNLIGHT (SUNNY AREAS, BAY WINDOWS, SKYLIGHTS, SKYDOMES, ETC.)	Floor temperature < 60°C	Laying is allowed as long as the ambient temperature is regulated. In order to prevent the floor temperature from reaching excessive values up to 60°C or above, direct sunlight on the floor should be obscured by curtains, blinds or other suitable protection. Otherwise, maintain the floor covering in place with a suitable adhesive (please contact the adhesive manufacturer).				
VERANDA/CONSERVATORY	Only if temperature is permanently regulated	Use an adhesive suitable for direct sunlight on the entire surface				
FIRST USE	Pedestrian traffic - 48h Installation of the furniture - 72h	In case o	urning the heating back on.			

### **USAGE CONDITIONS**

USAGE TEMPERATURE	Acceptable temperature range after installation : 20°C	e.g. +10°C to 30°C
STATIC LOADS	< 30 kg/cm <sup>2</sup> and <200 kg/support	Do not use rubber end caps. Use flat (not tapered) end caps without any pattern that are suitable for PVC. Use end caps on furniture legs.
CASTOR CHAIRS	PVC-compatible castors according to EN 12529	Recommendation: protective mat beneath castor chairs.



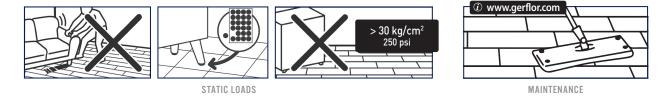
SUBSTRATE EVENNESS



STORAGE



DIRECT SUNLIGHT





CONDITIONS SUBSTRA	S ACCESSORIES INSTALLATION					
SUBSTRATE	<b>CONDITIONS</b> For installing this floor covering					
Concrete floor, painted concrete, levelling compound, cement based screed, anhydrite (calcium sulphate)-based screed	Moisture content compliant with the relevant standards and regulation in the country of use, and always < 4% (80%RH) for cement based substrate and < 0.5% for an anhydrite-based substrate (the most stringent regulation applies). Prepare the support if necessary, and apply a smoothing compound to eliminate any irregularities.					
Ceramic tiles	After application of a smoothing compound.					
Glued compact PVC floor coverings	After examination and repair depending on the condition of the floor covering. If more than 10% is in bad condition, complete removal is necessary followed by new substrate preparation. Use an adhesive suitable for compact/compact application (refer to adhesive manufacturers)					
Glued foam backed PVC floor coverings	Not recommended.					
Textile floor covering (carpet) / textile-backing PVC floorings	Prohibited.					
Vinyl asbestos tiles	Prohibited.					
Glued parquet / laminated floor /floating parquet or wood based panels	Prohibited (complete removal).					
OSB	Complete removal or lining boards.					
Wood-based panel flooring on joists or battens	Allowed.					
Parquet nailed onto battens ventilated underneath	Complete removal or lining boards.					
Water reversible underfloor heating	Allowed. Heating must be turned off 48h before installation.					
Underfloor heating with circulating water, max temperature 28°C	Allowed. Heating must be turned off 48h before installation.					
Radiant electric underfloor heating	Allowed. Heating must be turned off 48h before installation.					

The preparation of the substrate must comply with the current relevant standards in the country of use. For any information on product properties and usages, please refer to its technical datasheet: www.gerflor.com.



IMPORTANT : The information in this document is valid from: 01/09/21 and is subject to change without notice. As we carry out continuous technical improvements, our customers should check with us that this document is still in force before starting any work.

CONDITIONS	SUBSTRATES	ACCESSORIES	INSTALLATION
TOOLS	Utility knife - Tape measure - Metal stra Manual smoothing press - smoothing r Mitre shears - Reference ROMUS: 9340	iight edge - oller 50 kg 1 / JANSER: 237 530 000	
ADHESIVES FOR DIRECT SUNLIGHT AREAS	Refer to adhesive manufacturers recon	nmendations	
FINISHES	Skirting Design - Ref. : 6086 / Skirting I Door threshold: refer to Romus catalog	Design - MDF - Ref. : 5947 – See Installatio ue.	n Guidelines [504A] and [504B].

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CONDITIONS	SUBSTR	ATES	ACCES	SORIES	I	NSTALLATION				
The floor covering should be examined prior to installation for any visible defects. The flooring must belong to the same production batch. If there are any visible defects, please notify GERFLOR and do not begin installation without its prior approval.										
GLUING OF THE SUBS	TRATE									
• Mix the planks/tiles from se	veral different bo>	kes from the sam	ne series.							
• The planks/tiles must be ori	ented in the direc	tion of light or in	the directio	n of traffic.						
• Planks/tiles are installed with the single bond method using an adhesive suitable for PVC tiles and planks recommended by the adhesive manufacturers and applied with a finely toothed spatula (usually A2, TKB specification) according to the indications of the technical data sheet.										
• Carefully follow the instructions of the adhesive manufacturer.										
• Depending on the type and condition of the substrate, the use of a primer might be recommended by the adhesive manufacturer										
<ul> <li>Carefully respect the bonding time which depends on the temperature, the atmospheric conditions of the room, the substrate's porosity and the coverage of the adhesive used.</li> </ul>										
• Remove any surplus glue sp	ots while work is	in progress.								
BOSTIK	MANG	SADER CEO	GECOL M	1APEI HB F	ULLER	UZIN F BALL				

ACRYLIC GLUE FOR LVT	STIX A800	TECHNIMANG	SADERTECH V8	CEGE 100 DUROCOLL	ULTRABOND ECO 4LVT	TEC™ 540	KE 66 KE 62	F 46
AREA WITH DIRECT SOLAR RADIATION OR IMPORTANT TEMPERATURE VARIATION (BAY WINDOWS, SKYLIGHT, SKYDOME ETC)		STIX P956*		SOL UR*	Adesilex G 20*	TEC™ 147*		Sensitive Adhesive)

\* PU 2 components

**Gerflor** 

#### **INSTALLATION OF PLANKS/TILES**

#### • For square format (MINERAL)

- Lay down the tiles in a pyramid pattern along the guidelines on the floor.
- Check the tile joints for evenness.
- Tiles can be laid at 90°, randomly or same direction

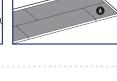
#### • For rectangular format

- Lay down the rectangular tiles in staggered joints (offset by half a tile) along the guidelines on the floor
- Check the tiles joints for evenness.

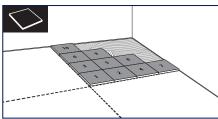
#### • For wood plank formats

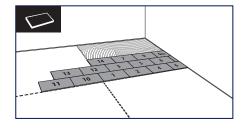
- Divide the floor area into two parts with a guideline at right angle to the room's main doorway.
- Position the first plank, then continue following the guidelines by offsetting 1/3 of a plank from one row to the next (see scheme).
- Peripheral cutting using the overlapping method.
- Smoothing in two stages:
  - Manually, using a smoothing press
  - Rolling a smoothing roller over the entire surface once the installation is complete.





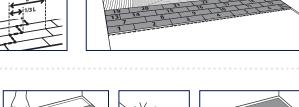
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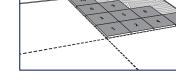












**INSTALLATION**