

SG 916 - COLD WELD

(may be used after only 2 to 4 hours after laying)

ONLY FOR MULTILAYERED PRODUCT
NOT FOR HOMOGENEOUS PRODUCT

• 1 - TECHNICAL SPECIFICATION

- SG 916 is a heat free welding system suitable for foam backed floorcoverings
- SG 916 is colourless and can be used on all colours of the material.
- SG 916 is packed:

- 10 tubes per box including a 20 ml tube and nozzle (only for three-D Expanded Vinyls)

• Or:

- 1 x 300 ml cannister of cold welding liquid
- 1 x measuring cup
- 2 feed nozzle for floorcoverings
- 3 rolls of 50 ml adhesive paper
- A cartridge = 150 ml



• 2 - INSTRUCTIONS FOR USE

• For thin floorcoverings (cold processing)

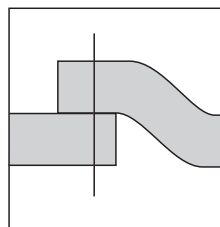
- Apply 3 mm width of welding liquid to joint - no need for protective paper
- Apply using backward motion drawing the hand smoothly over the entire length of the joint

• For thick floorcoverings (cold weld)

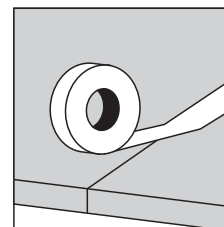
- Lay the flooring such that the edges overlap by 3-4 cm, then cut through both thicknesses to ensure an accurate butt joint.
- Allow the joint to relax for 2-4 hours, then follow the instructions given in the diagrams.

This technique ensures an excellent standard of finish without any apparent joint.

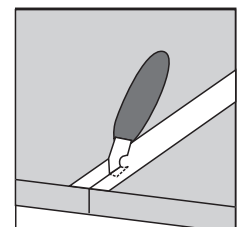
It is imperative to allow the flooring to fully cure for 24 hours prior to the floor being put into service.



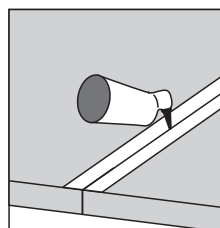
1 - Overlap cut



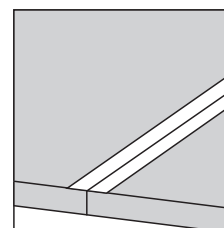
2 - Apply masking tape



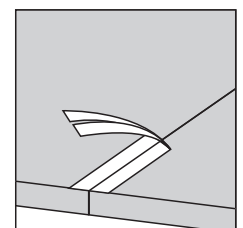
3 - Cut through the masking tape to excess



4 - Inject the solution deeply and tape



5 - Leave to dry 60 seconds



6 - Pull off the masking tape

WARNING: Do not smoke or allow a naked flame near to the installation. SG 916 contains a flammable solvent.